



**VOLKMANN**  
IDEAS AHEAD

# VIBRATING FEEDER

DOSING PIPE



## Characteristics:

- ▶ continuous feeding
- ▶ high accuracy 1 g (product specific)
- ▶ effective and gentle process
- ▶ stainless steel AISI 304 or AISI 316 for product contacting parts
- ▶ easy cleaning
- ▶ suitable for ex-areas
- ▶ pneumatic driven piston vibrator
- ▶ low-wear
- ▶ low-noise

## Variations:

- ▶ open/closed U-beam/tray
- ▶ closed pipe
- ▶ optional clamp connections
- ▶ different lengths

## Options:

- ▶ weighing frame
- ▶ dust tight connections
- ▶ combination with sieving
- ▶ quick release screener inlet



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### Description

The VOLKMANN vibrating feeder can be used for many different applications and, in combination with the Volkmann vacuum conveyors, it allows for a high grade of automation within feeding processes.

The simple construction allows for quick and easy cleaning of the system. With regard to pharmaceutical and food applications only quality materials (stainless steel 316L or 304) are used for product contacting parts. The detail design of the Volkmann vibrating feeder is always customized and can include:

- open/closed U-beam/tray
- closed pipe
- optional clamp connections
- different lengths





The main part of the Volkmann vibrating feeder is the self-made pneumatic piston vibrator which allows for safe powder handling even in dust explosion areas. The following examples should give an overview about the functionality and applications of the Volkmann vibrating feeder.

### Continuous feeding / Volumetric dosing

Many processes require a continuous supply of product. Due to different parameters (vibration intensity, layer height etc.) the Volkmann vibrating feeder can realize a huge range of different conveying capacities.



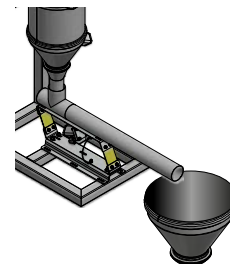
### Loss in weight feeding

The loss in weight feeding option is perfect for dosing processes with small amounts and at high accuracies. The buffer module can be refilled by the vacuum conveyor discontinuously so that the dosing process is always gravimetric.



### Gain-in-weight feeding into target bin/container

As an alternative to the loss in weight feeding it is also possible to put the target bin/container on a floor scale which gives the current weight to the PLC. The refilling process of the Volkmann vibrating feeder has no more influence on the dosing processes.



### Blending

By using two or more Volkmann vibrating feeders it is also possible to create mixtures or pre-mixtures of different products.



### Sieving

The Volkmann vibrating feeder is also suitable for simple sieving applications (e.g. protective sieving). Two Volkmann vibrating feeders are placed above each other with a screen surface in between.





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### Examples:

Product	Dosing amount	Dosing capacity	Dosing accuracy	Type of dosing
Ceramic powder	164,5 g	46,5 kg/h	+/- 1,5 g	Gain-in-weight into the target bin/container
	120,5 g	43,5 kg/h	+/- 1 g	
	93 g	35,8 kg/h	+/- 2 g	
Powder coating granule	8.900 g	1.068 kg/h	+/- 5 kg/h	Continuous feeding / loss in weight feeding
	5.070 g	608 kg/h	+/- 5 kg/h	
Vanillin	1.245 g	74,7 kg/h	+/- 1 g	Loss in weight feeding
	2.167 g	130 kg/h	+/- 1 g	
Wheat flour	530 g	95,4 kg/h	+/- 3,2 kg/h	Continuous feeding
Paprika powder	550 g	99 kg/h	+/- 1,8 kg/h	Continuous feeding
Wasabi powder	432 g	103,7 kg/h	+/- 4,9 kg/h	Continuous feeding
Plastic granule	1.353 g	76,1 kg/h	+/- 0,1 kg/h	Continuous feeding
	2.742 g	156,7 kg/h	+/- 0,9 kg/h	
Ammonium sulfate	5.000 g	451,4 kg/h	+/- 15 g	Continuous feeding / loss in weight feeding
Aluminium sulfate	1.000 g	23,2 kg/h	+/- 7 g	Continuous feeding / loss in weight feeding
Dolomite	5.000 g	155,2 kg/h	+/- 5 g	Continuous feeding / loss in weight feeding
	5.000 g	439,8 kg/h	+/- 9 g	

### To create an offer we need the following information:

#### 1. Material definition of the product to be conveyed

Trade name: \_\_\_\_\_ Chemical designation: \_\_\_\_\_

Manufacturer: \_\_\_\_\_ Particle size min. \_\_\_\_\_ max. \_\_\_\_\_ (please state in µm or mm)

Bulk density: \_\_\_\_\_ kg/dm<sup>3</sup> Density (basic materials): \_\_\_\_\_ kg/dm<sup>3</sup> Humidity content. max. \_\_\_\_\_ %

Particle description: \_\_\_\_\_ Particle geometry: \_\_\_\_\_

Flowing characteristics (estimation):  good flowing  sticky  bridging

Is the material scouring/wearing?  No  Yes

Is the material sensitive to mechanical loads?  No  Yes

2. Dust tight design at the output required?  Yes  No

3. The desired material throughput \_\_\_\_\_ (kg/h)  continuously  discontinuously

4. Dosing?  Yes, accuracy \_\_\_\_\_ g 5. Open or closed design?  open  closed

6. Open or closed dispensing (closed = pipe or clamp)?  open  closed ->  pipe  clamp

